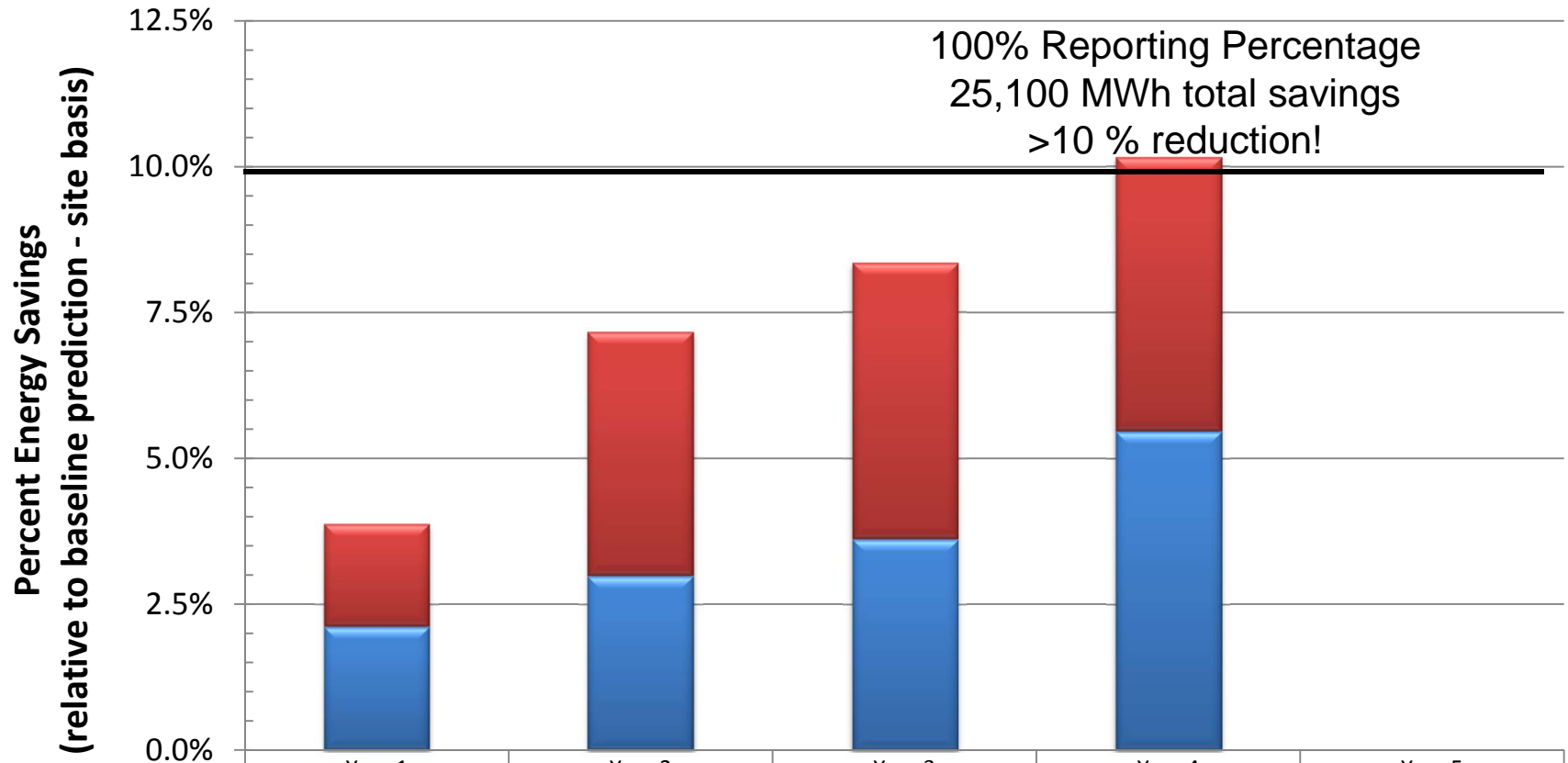


Energy Savings Summary of BPA's HPEM Program

This is a bar chart showing five years of savings illustrating savings persistence, growth, and the proportion of capital projects in Bonneville Power Administration's SEM cohort program. This cohort consists of 13 customers including pulp and paper, manufacturing, water, wastewater, and food processing. The chart demonstrates the power of a sustained SEM effort – it not only maintains the original savings delivered by the cohort, but it drives more, cost-effective savings year after year.

This resource downloaded from www.cascadeenergy.com

Continuous Improvement in Energy Intensity



	Year 1	Year 2	Year 3	Year 4	Year 5
■ Custom Project Savings	1.8%	4.2%	4.7%	4.7%	
■ O&M/Behavior-Based Savings	2.1%	3.0%	3.6%	5.5%	